



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due
PO038652	ACI001-VC	1	1	Net 30	M6061T6S0.250X6.250	6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide				12	12/21/2017	12		S025654	Stock	12/20/2017	\$ 10.45 / ft	0	
Total:										12		12							

Plex 12/20/2017 1:48 PM Dart.Dubois.Pascal

ACIER OUELLETTE INC.
935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MU: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MT: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

C000067096

Customer N°

CL10001056

Date _____

2017/12/14

Delivery date

2017/12/19

Your order No.

038652

Processed by

Josianne Bourdon

Salesman

Carrier

QUELLETTE VALLEYFIELD

Credit Terms

Net 30 Days

Page

1

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I S C		
								OUT		
1 ALU PLATE 1/4 6061-T651 RANDOM PAL-146061-V 4245 <i>1 X 6 1/4" X 144" (HEAT: 6170219)</i> TRANSIT ST-JEROME LE 18/12 SHEAR CUT SHEAR 2 SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE	29.28	8.00	P12_SCLB	1.00						
		1.00	UN	0.00						
			\$	0.00						

Total Weight (1 PCS) = 29.28

Conditions :

All sold and delivered materials remain the property of "Acier Qualitec Inc." until payment is made in full, complete and cashed. All lost materials are at the Buyer's expense. The warranty offered by "Acier Qualitec Inc." is the same as offered and monitored by the manufacturer and its warranty is transferred by "Acier Qualitec Inc." to the client. The buyer hereby accepts to respect the following conditions: For 30 days from Billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with the contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossess on of the goods sold. All claims must be made within five (5) days with this document received. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:

Verified By :

Delivered By :	Time
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Customer's Signature

Y	M	D
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Total (\$CAD)

Deposit

Balance

146.15

00.0

146.15

PAG 14V

14V

Customer

EMPIRE RESOURCES, INC.

2116 LINWOOD AVENUE, 2ND FLOOR, FORT LEE, NJ 07024, USA

ADDRESS

Product Type

Aluminum Alloy Plate

DATE: March 20, 2017

Mill Test/Quality Control Certificate

ALNAN ALUMINIUM INC.

No. 55 TongHong Road Nanning, Guangxi 530031, China

Origin of Goods as ALNAN ALUMINIUM INC.

Actual Mill Chemical and Mechanical Property Test Report in Imperial Home Claiming Required per SKD

Material conforms for Alloy 6061, T531, as per Aluminum Association Standards 2009, ASTM-B209, 0.4MS CQA 26911, AMS 4027 in all aspects.

COUNTRY OF MEAT AND MANUFACTURE: CHINA

Issued by: OASJ

Reviewed by: OASJ

Version: 0

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T650.250x6.250
 DATE: DEC 20 2017

PO / BATCH NO.: 088652/5025654

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12"
 QUANTITY INSPECTED: 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250
 THICKNESS RECEIVED: 0.250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>Aston B209</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>Heat # 6170219</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: me
 DATE: DEC 20 2017

SIGNED OFF BY: _____
 DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS-4025 OR AWS 4027
OR ASTM B209

PART NUMBER: M6061T6S XXX THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE: .XXX BY 4 FT BY 8 FT

RELEASED
R 2009-09-10
MP

B	REFORMAT DWG. ADD B209 SPEC (ZN D8-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6S			
REV. B			
SHEET 1 OF 1			
TITLE 6061-T6 SHEET SPEC			
SCALE NTS			
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Chantal Lavoie

From: Michael Lee
Sent: Wednesday, December 13, 2017 2:35 PM
To: David Duval; Daniel Paquette; Chantal Lavoie; Chris Provencal; William Monterroza; Nazim Ould-Brahim
Subject: 6061 DWG revision to include plate

Just FYI

M6061T6S drawing is currently being released and it includes the spec and the option for purchasing plate.

(T6/T62/T651)

Let me know if there are any questions.

Cheers,

Mike



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038652**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038652

PO Date: 12/14/17

Due Date: 12/21/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
DEC 14 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: quote: sou0075580

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6S0.250X6.250	6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide	Firmed	12/21/17	12 ft	0 ft	12 ft	\$10.449166/ft	\$125.39

Grand Total: \$125.39

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/14/17 11:42 AM dart.lavoie.chantal